





Parts Washer and Cleaning Solutions Since 1996

PARTS WASHERS FOR PRODUCTION PROCESS CLEANING

Automatic Top Load Wash Rinse Dry System with Rotary Part Fixture Assembly



DESCRIPTION

The Renegade I-Series Wash, Rinse, Dry Rotary Fixture System cleans challenging dirt, debris, and chips. Like a rotisserie, as the part rotates from its balanced centerline, the spray manifold thoroughly flushes fine particulates from blind holes and other hard to clean cavities. During the dry cycle, rotation action dumps water from blind holes and hard to reach areas. Renegade creates the custom fixtures to accommodate your parts. Renegade engineers and sales representatives listen to your special cleaning challenges to meet your clean specification or stringent warranty requirements. Maximize efficiency with Renegade custom designed parts washer systems for your production cell cleaning operation.

KEY FEATURES AND BENEFITS

- Wash Rinse Dry: Three-Stage Cleaning Efficiency
- Wash Cycle and Rinse Cycle Filtration System
- Washer Filtration Complies with Stringent Clean Specifications:
 - Wash Cycle Filtration: 50 microns
 - Rinse Cycle Filtration: 5 microns
- Washer PLC/HMI Touch Screen Controls:
- Preset Wash Cycles
- Preset Maintenance Cycles
- Filter Monitoring
- Temperature Display
- Low Water Warnings
- 7-day Timer for Heating and Skimming
- Wide Range of Load Capacities
- Rotary Zone Dimensions: Diameter: 27" x 43" Long

- ACT (Average Cycle Time) 10 minutes*
- Auto Open/Close Lid Feature
- Custom Designed Fixtures Allow Multiple Parts per Wash Cycle (Depending on Part Size)
- . Dual Safety Light Curtain
- · Wash/Rinse Automatic Fill
- Wash/Rinse Low Water Safety
- Ethernet Connection
- · Filtered Fresh Air Intake
- · Oil Skimmer for Wash Tank
- · Power Vent for Fast Steam Removal
- . Spray Manifold for Custom Fixtures
- Stack Light

I-SERIES ROTARY FIXTURE VIDEO DEMO ▶

*Estimated average range. Cycle times will vary depending on production cell operations, part size, part shape, part weight, and product supply. Subject to changes and modifications without notice.





Rotary Fixture Assembly with Spray Manifold



Control Station with Dual Zero Force Touch Buttons



Dry Cycle Blower



Wash Cycle and Rinse Cycle Filtration System

I-Series Wash, Rinse, Dry Rotary Fixture System Rev. 11-2016



CALL: 800-774-7900

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PARTS WASHERS FOR PRODUCTION PROCESS CLEANING

INDUSTRIAL APPLICATIONS

Aviation and Aircraft Parts Cleaning

Fabrication Parts Cleaning

Industrial Parts Cleaning

Machine Shop

Large Casting CNC Machining Facilities

Production Engine Shops

Production Machining Facilities

Remanufacturing Facilities

Transmission Machine Shops

Transportation Production Centers

DISCOVER THE DIFFERENCE AND LEARN WHEN CUSTOM PARTS WASHERS ARE BEST FOR YOUR PRODUCTION CELL

Manufactured by Service Line, Inc. since 1996, Renegade designs and manufactures parts washers for unique industrial process cleaning applications. With an extensive archive of successful machines, choose from our automatic top load or front load systems configured for your application.

Contact the Renegade Team if your parameters for custom design production process cleaning include one or more of the following parameters:

- Achieve Consistent Clean Specification Requirements
- Difficult Cleaning Challenges Such as Blind Holes, Tapped Holes, Delicate Features, Etc.
- Expanded Height, Length, Diameter, Or Weight - Available as Specified
- Lower Production Cycle Times
- High Pressure Requirements
- Multi-Stage Wash Rinse Dry
- Parts Washer Detergent Considerations or Requirements for Items to be Cleaned: De-Foaming, Rust Preventative, Solvent-Free, **Environmental Concerns, or Health Concerns.**
- Special Fixtures
- Special Proprietary Parts Cleaning and More
- Zero Contamination Requirements

Renegade will conduct a thorough analysis of your parts cleaning requirement and will create a special order system for your budget.

RENEGADE I-SERIES CUSTOM COMPONENTS AND ENHANCED FUNCTIONALITY

- Automatic Doors
- Closed Loop Rinsing Cycle
- Custom Blowers
- Custom Hot or Cold Air Quick-Dry to Prevent **Flash Rusting**
- Custom Parts Fixtures
- Door Interlock Safety Switch
- Filtration Systems with Finer Reduction **Efficiencies to Comply with Stringent Cleanliness Specifications**
- Gas Heat
- Heated Drying Cycle
- Heater Capacity Range
- Hot Water Rinse Applications
- Increased Load Capacities
- Large 12" HMI
- Oil Coalescent
- Overhead Jib Crane
- Part Tumbling Baskets
- PLC Integration of New Parts Washer To **Existing Production Cell**
- Power Exhaust Vent
- Pump Capacity Options
- Rinse to Drain Cycle
- Robotic Load Systems
- Rotary Part Fixture System
- Safe Touch Heat Shielding
- Specialized Gantry Cleaning Platforms for **Heavy Parts That Require Special Access to** The Washing Platform
- Spray Bar "Home" Positioning
- Stainless Steel Infrastructure for No-Rust **Durability**
- Targeted Drying
- Two-Tiered Turntables

I-SERIES WASH, RINSE, DRY ROTARY **FIXTURE SYSTEM CUSTOMER GOALS**

VERSATILITY

- · Designed to accommodate proprietary parts of different sizes with custom fixtures as required.
- Advanced automation through PLC and HMI.

COST REDUCTION

- Automated process reducing labor cost.
- Three-stage wash, rinse, dry cycle efficiently keeps part in one system.
- · Cleaned parts are more prepared for finishing.

INCREASE PRODUCTIVITY

- · Quickly and efficiently clean a high volume of parts with the shortest lead time between production and final end-user installation.
- Effective process throughput improvement from reduction in human intervention.
- Lower ACT (Average Cycle Time) Rate Range: 6 - 12 minutes

SAFETY

- Control Station with Zero Force Touch Buttons
- Light Curtain

RENEGADE PARTS WASHER DETERGENT

Renegade's history of providing parts washer solutions also includes a wide variety of soaps and detergents for use in parts washer systems. Renegade's experience in the industry led to the development of special non-solvent based surfactants that are both environmentally safe and health conscious for your employees.

Use Renegade low-foaming detergents to remove grease, soil, paint, corrosion, oil, and other contamination from parts' surfaces. Choose from manual or automatic detergents, degreasers, additives and hand cleaners. Learn more and order now, call 800-774-7900 or go to Renegade at www.partwasher.net.

As a full service parts washer solution provider, Renegade supports the maintenance and performance of your parts washer with a wide range of parts and supplies such as filter cartridges, baskets, brushes, and hoses. Learn more and order now, call 800-774-7900 or go to Renegade at

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